## UNCLASSIFIED

# AD 270 288

Reproduced by the

ARLINGTON HALL STATION
ARLINGTON 12, VIRGINIA



19990211 104

UNCLASSIFIED

Reproduced From Best Available Copy

### REPRODUCTION QUALITY NOTICE

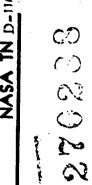
This document is the best quality available. The copy furnished to DTIC contained pages that may have the following quality problems:

- Pages smaller or larger than normal.
- Pages with background color or light colored printing.
- · Pages with small type or poor printing; and or
- Pages with continuous tone material or color photographs.

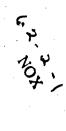
Due to various output media available these conditions may or may not cause poor legibility in the microfiche or hardcopy output you receive.

If this block is checked, the copy furnished to DTIC contained pages with color printing, that when reproduced in Black and White, may change detail of the original copy.

MOTICE: When government or other drawings, specifications or other data are used for any purpose other than in connection with a definitely related government procurement operation, the U. S. Government thereby incurs no responsibility, nor any obligation whatsoever; and the fact that the Covernment may have formulated, furnished, or in any way supplied the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use or sell any patented invention that may in any way be related thereto.







## TECHNICAL NOTE

D-1163

INVESTIGATION OF A 10-CENTIMETER-DIAMETER ELECTRON-

BOMBARDMENT ION ROCKET

By Paul D. Reader

Lewis Research Center Cleveland, Ohio

ASTIA

10/1/30 1995

NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
WASHINGTON
January 1962

#### TECHNICAL NOTE D-1163

#### INVESTIGATION OF A 10-CENTIMETER-DIAMETER ELECTRON-

#### BOMBARDMENT ION ROCKET

By Paul D. Reader

#### SUMMARY

Previous investigations have proven the feasibility of the electron-bombardment ion source concept. This report deals with an improved 10-centimeter-diameter electron-bombardment ion rocket capable of operation in performance regimes above 10 millipounds of thrust. The source has been operated above 10 millipounds of thrust continuously for 10 hours at a specific impulse of 6500 seconds. The engine was also operated for 150 hours at 4 millipounds of thrust. The source has produced 0.5-ampere beam currents at as low an impulse as 5900 seconds, yielding a calculated thrust of 13 millipounds. Accelerator impingement currents have been on the order of 1 percent of the beam current. Mercury was used as a propellant during this investigation.

#### INTRODUCTION

Previous investigations have proven the feasibility of the electron-bombardment ion source concept (ref. 1). In determining the performance of a new propulsion device it is a natural tendency to expand the performance envelope as rapidly as possible. The results of the initial investigation using a 10-centimeter source led to the design of a more advanced ion source (ref. 2). The ion macket which is the subject of this report was fabricated to determine the performance that might be expected from a 10-centimeter-diameter electron-bombardment ion source ion rocket. The second beam source was improved mechanically and simplified electrically, and additional component versatility was provided.

This report deals with the major geometric and electrical parameters affecting the performance of the ion rocket. The ion-chamber geometry was varied by changing such parameters as the ion-chamber length, anode length, and filament position. As part of the ion-chamber investigation, two magnetic-field configurations were also used. The accelerator system was investigated using two different geometries. All electrical parameters were varied over the operational ranges of the ion rocket and

power supplies. The propellant flow rate was also varied. Mercury was used as the propellant throughout the investigation.

#### SYMBOLS

- J current, amp
- m mass flow, g/sec
- P power, w
- $P_A$  accolerator power,  $(V_I + |V_A|)J_A$
- $P_B$  beam power,  $V_I J_B$
- Pr filament power, AVFJr
- $P_{I}$  ion-chamber power,  $\Delta V_{I}(J_{I} J_{B})$
- $P_{M}$  magnet power,  $\Delta V_{M}J_{M}$
- $P_{T}$  total power,  $P_{B} + P_{I} + P_{M} + P_{F} + P_{A}$
- V potential, v
- △V potential difference, v
- $\eta_P$  overall power efficiency,  $P_P/P_T$
- $\eta_u$  -propellant utilization efficiency,  $\hbar_B \! / \hbar_T$

#### Subscripts:

- A accelerator
- B beam
- c calculated
- E emission
- F filament
- I ion chamber
- M magnetic field

- m measured
- SD screen distributor
- T total
- t target

#### APPARATUS AND PROCEDURE

#### Engine

The engine is shown in figure 1. A cutaway sketch is included in figure 2. The propellant flows through a calibrated orifice between the boiler and the flow distributor. After leaving the distributor, the flow enters the ion chamber. A field winding surrounding the ion chamber provides a magnetic field roughly parallel to the axis of the ion chamber. Electrons from a hot filament on the axis of the ion chamber bombard the neutrals in the ion chamber, ionizing some of them. The ions of interest pass through the screen which, assuming correct operation, shields the accelerator. The entire engine, with the exception of hot filaments, insulators, the field windings, and one set of accelerator grids, was fabricated of nonmagnetic stainless steel.

Boiler. - Steam at atmospheric pressure was used to heat the double-walled boiler, providing very close thermal control with a minimum of mechanical complexity. The size of the removable calibrated orifice was varied to change propellant flow rates.

Distributor. - The purpose of the distributor is to distribute the flow across the cross section and to shield the high-density flow near the orifice from possible electrical discharges. The distributor used should give an approximately uniform flow distribution across the ion-chamber cross section.

Ionization chamber. - The region between the distributor and the screen is referred to as the ionization chamber. The ionization chamber contains the cylindrical anode and the axial filament. Several chamber lengths and anode lengths are discussed. The filament is a 0.25-millimeter-diameter tantalum wire 2 to 3 centimeters long supported by rods at the axis of the chamber. The filament support rods and anode supports ran through boron nitride insulators, which fitted into tubes running radially outward from the chamber.

Accelerator system. - Two different sets of grids were used as accelerators during this investigation. The first screen and accelerator were constructed of tungsten rods 0.16 centimeter in diameter on

The second set of grids, using 0.42-centimeter axial spacing, was composed of two 0.12-centimeter-thick stainless-steel plates. The plates were drilled with 0.42-centimeter-diameter kales in a hexagonal pattern with 0.24-centimeter center-to-center spacing. The plates were drilled while clamped together to ensure hole alignment.

Field winding. - Enameled copper wire supported on boron nitride blocks was used for the magnetic-field winding. A modified Helmholtz configuration with 64 turns of number 16 wire in each coil was used to give an approximately uniform axial field throughout the ionization chamber. A nonuniform magnetic field was provided by one coil of 120 turns of number 16 wire positioned axially to give the desired degree of field variation throughout the ion chamber. The mean diameter of all the hexagonal shaped coils was 25 centimeters.

Insulators. - Ball insulators were used for all high voltages. All the balls were of fused aluminum oxide about 5 millimeters in diameter (3/16-in. stock size of synthetic sapphire). Some insulators, such as the filament support insulators and the field winding supports, were fabricated of boron nitride. The boron nitride insulators were not subjected to more than 100-volt potential uifferences.

Assembly of components. - The ionization charker was bolted directly to the screen grid. The flanges of the screen grid, accelerator grid, and coil mount were fabricated with holes smaller than the insulating balls, so that the balls both positioned ani separated the components. Three bolts ran through the assembly to provide the axial compression to keep the balls in place. The flexibility of thin metal sections permitted thermal expansion.

Neutralizer. - A neutralizing filament (20-cm-long, 0.25-mm-diam. tantalum wire) was stretched across the ion beam about 25 centimeters downstream of the engine. A direct current was used to heat the wire (about 100 w), and the negative end was grounded to the vacuum facility. This device was installed primarily to stabilize operation of the ion accelerator. At high beam power levels the wire was moved to the edge of the beam to reduce the erosion due to the ion impingement and prolong the neutralizer filament life.

Electrical system. - A schematic diagram of the electrical system is shown in Figure 3.

#### Facility

The installation of the engine in one of the 5-foot-diameter, 16-foot-long vacuum tanks at the NASA Lewis Research Center is shown in figure 4. The tank has three 32-inch oil diffusion pumps feeding into a common ejector pump, followed by a mechanical pump. With cryogenic pumping used in conjunction with the preceding pumps, engine operation was possible in the  $10^{-6}$ -millimeter-of-mercury pressure range. A more complete description of this facility is included in reference 3.

#### RESULTS AND DISCUSSION

Experimental results will be discussed in the following order:
(1) ion-chamber performance, (2) general characteristics of the accelerator system, (3) ion-chamber - accelerator system interactions, (4) overall engine performance and reliability, and (5) ion-beam thrust and associated target measurements.

#### Ion-Chamber Performance

A measure of ion-chamber efficiency is the energy dissipated in the ion-chamber discharge per beam ion. In the early configurations where the flow of ionizing electrons was very much greater than the beam current, the power used in the ionization process was regarded as the current collected by the anode times the ion-chamber potential difference. As the beam current, and hence the secondary electron current, became a larger percentage of the current collected by the anode, the ion-chamber loss term was corrected to account for the secondary electrons. The losses are properly written as the ion-chamber potential difference times the difference between the current collected by the anode and the beam current. The power dissipated in the ion-chamber discharge, in electron volts per beam ion, is then arrived at by dividing this dissipated power term by the beam current.

Typical ion-chamber performance for this particular type of electron-bombardment source is shown in the curve of figure 5. The energy dissipated in the ion-chamber discharge is plotted against the ion-chamber potential difference for a constant beam current. As ion-chamber potential difference is lowered, the efficiency of the ion production process increases until a minimum ion-chamber energy is reached at a potential difference of 40 to 50 volts. Below this voltage level large emission currents are required to maintain a given beam current because of the decreasing probability of ionization, that is, cross section (ref. 1). The discharge losses rice and rapidly approach the emission limit of the filament. When a minimum energy is not attained, it is usually due to this emission limit.

Magnetic-field strength. - The effect of magnetic-field strength on ion-chamber performance is shown in figure 6. The energy dissipated in the ion-chamber discharge in electron volts per beam ion is plotted against the magnetic-field strength at the center of the filament. The nonuniform-magnetic-field configuration was used. The ion-chamber potential difference was 50 volts. A 0.125-ampere beam current was maintained at a specific impulse of 7000 seconds. The propellant utilization efficiency was 80 percent. The 1-centimeter anode was positioned at the plane of the center of the filament. The chamber length was 5 centimeters.

The losses drop very rapidly with increasing magnetic-field strength up to about 30 to 35 gauss. After reaching this value the losses tend to level out but still decrease slightly with increasing field strength. The optimum condition is naturally the point at which the sum of chamber losses and magnetic-field losses is minimized.

Magnetic-field shape. - Two magnetic-field shapes were investigated during this program. An approximately uniform field was provided by a Helmholtz coil configuration, modified to give slightly less uniformity but over a greater axial length. The nonuniform field was arranged to give a field at the screen which was 65 percent of the field strength at the distributor when the screen and distributor were approximately 10 centimeters apart. The field strength quoted, in this case, is the field strength 5 centimeters upstream of the screen, the point at which the center of the filament was positioned for the field shape tests. No attempt was made during this investigation to ascertain the optimum magnetic-field configuration.

The effect of the magnetic-field shape on ionization-chamber performance is shown in figure 7. The energy dissipated in the ion-chamber discharge per beam ion is plotted against the ion-chamber potential difference. The upper curve was taken with the uniform magnetic field at a strength of 30 gauss. The lower curve was obtained with a decreasing field in the downstream direction with the 30-gauss strength located at the center of the filament. The beam current was 0.125 arguere and the specific impulse 7000 seconds. The propellant utilization efficiency was again 80 percent. The ion-chamber performance improved when the field strength was decreased in the downstream direction. This trend held for all anode configurations tested during the balance of the investigation.

An explanation of the improved efficiency with the reminiform magnetic field might be the concentration of high-velocity icrizing electrons at the downstream end of the chamber, so that a greater fraction of the ions produced find their way into the ion beam. Another possible explanation is that the nonuniform magnetic field produces an axial

variation of low-velocity electron density, which, in turn, produces an electric field that tends to direct ions in the downstream direction.

Ion-chamber length. - A considerable portion of the losses incurred in the ion chamber may be due to recombination at the chamber walls, anode, and distributor. Possible performance gains might be expected by reducing the amount of metal surface available to the plasma boundary. To investigate this supposed effect and also to determine possible minimum dimensions of the ion source, the ionization chamber was operated at three lengths: 5, 10, and 17 centimeters. A 1-centimeter-wide arode was used with all three lengths, and the filament was centered at the plane of the anode.

Figure 8 shows the results of these tests. Again, the chamber losses in electron volts per ion are plotted against ion-chamber potential difference for each of the three chamber lengths. The beam current was 0.125 ampere and the impulse 7000 seconds. The propellant utilization efficiency was 80 percent. Figure 8(a) indicates that with the uniform magnetic field the performance improved (lower energy loss per beam ion in the discharge) as the ion chamber was shortened.

The data of figure 8(b), for which the nonuniform magnetic field was used, show the same general improvement as the chamber length was shortened from 17 to 10 centimeters. However, the chamber performance remained substantially the same as the chamber was shortened further. For these tests the 30-gauss field strength was maintained at the center of the filament.

The general trend of results, then, tends to support the theory that the chamber losses increase with chamber area, particularly for the two longest chambers. The lack of improvement in performance for the shortest chamber, especially with the nonuniform magnetic field, indicates that the wall and end areas are not the only significant parameters involved.

Anode length. - Figure 9 shows the effect of reducing the anode length from 15 to 1 centimeter. The discharge loss per beam ion is plotted against the ion-chamber potential difference for a 0.125-ampere beam. The impulse and propellant utilization efficiency are again, respectively, 7000 seconds and 80 percent. In a preliminary report on this electron-bombardment source (ref. 2), it was shown that there was little ion-chamber performance variation for a wide difference in anode length at low beam currents. The results of reference 2 are supported by those of the present investigation at a higher beam current. The two curves of figure 9 show that the performance of the 15- and 1-centimeter anodes is similar with the uniform magnetic field. The two lower curves show that with the nonuniform magnetic field the performance of the chamber with each of the anodes is again very similar. Comparison of

the upper and lower pairs of curves indicates that the teneficial effect of the nonuniform field is slightly greater with the 1-centimeter anode. Similar performance has been obtained with the divergent magnetic field with other anode lengths between 1 and 8 centimeters.

As was shown in the previous section, reducing the wall area reduced ion-chamber losses. Thus, the number of ions recombining on that wall area is probably not negligible. The insensitivity of the ion-chamber losses to anode changes for the same ion-chamber length further indicates that it is unimportant whether this cylindrical wall area is at anode or distributor potential.

In general, the shorter anodes (less than 3 cm) texded to be hard starting in that a higher chamber potential difference has to be used to start the discharge. The discharge was also relatively unstable at low chamber potential differences.

Filament position. - From the data taken during the chamber length tests it was felt that the position of the filament with respect to the divergent field and chamber hardware might have some bearing on the performance of the ion chamber. Figure 10 shows the results of an attempt to determine the effect of axial filament location on the efficiency of the ionization process. The tests were conducted with a 7.5-centimeter-long anode and a 10-centimeter-long chamber. The 3-centimeter-long filament was positioned at the maximum possible upstream or downstream locations. The characteristics were investigated at bean currents of 0.125 and 0.060 ampere. Propellant utilization efficiency was constant at 80 percent and specific impulse at 4500 seconds.

Figure 10(a) shows that the maximum efficiency for both filament positions occurs at an ion-chamber potential difference of 70 volts. The downstream filament gives the best performance at the 0.080-ampere beam current. As mentioned in the general discussion of ion-chamber characteristics, the sharp rise of the dissipated energy below 60 volts for the 0.060-ampere beam is associated with very large emission currents.

Maintaining the same magnetic-field strength in the center of the chamber (5 cm from the screen) and approximately doubling the beam current gave the results shown in figure 10(b). The shape of the two curves is the same, but in this case the upstream filament has superior performance.

It appears, then, that at a beam current of 0.060 ampere a down-stream filament location gives better performance, while at a beam current of 0.125 ampere an upstream filament position is superior. It should be pointed out, however, that the difference is, at most, less than 20 percent.

Icn-beam current. - In addition to the effect of filament position, figure 10 also shows the effect of changing the ion-beam current from 0.060 to 0.125 ampere at a specific impulse of 4500 seconds. The effect of this current change was greatest at low ion-chamber potential differences. At 0.060-ampere operation was very inefficient below about 50 volts, while at 0.125 ampere efficient operation could be obtained at the emission limit of the filament at 40 volts. The minimum energy per ion changed less drastically, being about 670 electron volts at 0.020 ampere and 625 electron volts at 0.125 ampere.

Sinze the performance improved in increasing the ion-beam current from 0.050 to 0.125 ampere, it was of interest to see if a further increase would cause additional improvements. A comparison of ion-charger performance at 0.125 and 0.25 ampere is shown in figure 11.

The energy dissipated in the ion-chamber discharge per beam ion is plotted against ion-chamber potential difference at a specific impulse of 7000 seconds. The 1-centimeter anode was positioned at the center of the 10-centimeter-long chamber. The propellant utilization efficiency was 80 percent of all beam currents. The 0.125-ampere curve reached a minimum of 380 electron volts per ion at a chamber potential difference of 40 volts. The minimum was not reached at 0.25 ampere because of filament emission limitations. The lowest loss at 0.25 ampere was 530 electron volts per ion. The losses at the higher density condition also increase more rapidly with increasing ion-chamber potential difference.

The decrease in performance (increase in losses) when going from 0.125- to 0.25-ampere beam current has been noted with several other source geometries and appears to be a general phenomenon associated with this size source.

#### Accelerator Performance

Figure 12 gives a qualitative picture of the beam power distribution for the plate and wire accelerator grid systems. The contours were drawn from data obtained with hot wire and conventional calorimeter traces and with some assistance from observations of impingement ratterns at the calorimeter station and projections of patterns on hardware farther downstream. The contours are representative of the power distribution I meter from the accelerator system and are given as percents of the maximum value.

As seen in figure 12(a), the power distribution from the plate grids has fairly good radial symmetry. Fifty percent of the beam gover is included in a 20° solid angle. The beam current was 0.125 ampere at a specific impulse of 5000 seconds.

The large spread in the power distribution from the wire grids, shown in figure 12(b), is normal to the axis of the grid wires. Fifty percent of the beam power is contained in an elliptical cone estimated to be about 20° by 45°. The beam current was 0.125 ampere at a specific impulse of 6300 seconds.

Figure 13 shows the current density profile across the beam approximately 12 centimeters downstream of the accelerator system. The plot was obtained by recording the impingement current on a 0.475-centimeter-diameter molybdenum disk as it traversed the beam on the horizontal centerline of the engine. The trace was taken using the plate grid accelerator system and operating at 0.125-ampere beam current and a specific impulse of 6000 seconds. The highest current value recorded, at the axis of the source, gave a current density of 37.2 amperes per square meter. The average current density arrived at by dividing the total beam current by the source area is approximately 15 amperes per square meter. The average current density based on the accelerator open area is then about 30 amperes per square meter with a 0.125-ampere beam.

Accelerator impingement currents of less than 1 percent of the beam current could be obtained with both the wire and the drilled plate accelerator systems (fig. 14). The blockage of the wire grids was 37 percent, while that of the plates was 48 percent. The wire grids held the higher voltages (5 to 8 kv) much better than the plate grids. This effect is felt to be due to the sputtering properties of the tungsten wires compared to the stainless-steel plates (8 to 12 percent nickel). Erosion patterns on each set of grids showed that the current density was greatest at the center of the source. The effect of varying accelerating potential is shown in figure 14. The beam current was 0.25 ampere. The propellant utilization efficiency was 60 percent. The non-uniform magnetic field was used, and the ion-chamber potential difference was maintained at approximately 50 volts.

The point where the impingement current rises rapidly with decreasing potential is at the approximate current carrying capacity of the grids. The plate grids, having a slightly shorter acceleration length and perhaps better physical alinement, have better current carrying characteristics at the lower voltages.

#### Accelerator System - Ion-Chamber Interactions

The relative effects of the various geometry changes investigated are not altered by the impulse level, but the absolute performance level is. Data are available in table I to duplicate, at a lower impulse, most of the figures presented thus far. Figure 15 shows the effect of specific impulse on ion-chamber performance for a 0.25-ampere beam at a propellant utilization efficiency of 80 percent. The ion-chamber

potential difference was 50 volts except for the points below 6000 seconds where it had to be raised to keep from exceeding the emission limit of the filament. The nonuniform magnetic field was used along with the drilled plate accelerator system.

The power dissipated in the ion-chamber discharge per beam ion drops rapidly from a value of nearly 1000 electron volts per ion at a specific impulse of 5000 seconds to a value of 550 electron volts per ion at about 8600 seconds. This effect is probably due to the increased penetration of the accelerator electric field back through the holes in the screen at the large potential differences associated with high impulses.

#### Overall Engine Performance

The data of table II are indicative of the performance obtainable with this 10-centimeter-diameter electron-bombardment ion rocket. The point with a 0.35-ampere beam at a 6300-second impulse yields a calculated thrust of 10 millipounds. This operating point was held for 10 hours. All the data points except the last five were taken with the stainless-steel plate grids. The last four were taken with the tungsten wire grids. The point at 0.51-ampere beam current at an impulse of 5900 seconds (fifth row from bottom, table II) was taken with molybdenum plate accelerators with 0.24-centimeter-diameter apertures.

The highest efficiency attained during this investigation was 87 percent at a 7750-second impulse. At this impulse and efficiency 206 kilowatts would be required to generate 1 pound of thrust from an array of this type of source.

These data are not presented as representing ultimate or optimum values but only the present state of the art for experimental hardware. Further improvements should certainly be possible in the future. For example, replacing the field coil with a permanent magnet would increase the maximum measured efficiency of 87 to about 89 percent. The efficiency at 5000 seconds would be similarly increased from about 64 to 69 percent.

#### Endurance Test

To determine the extent of damage to the accelerator during long periods of time, the rocket was operated with a molybdenum accelerator system for 150 hours at a thrust level of 4 millipounds. The beam current was 0.20 ampere at a specific impulse of 5000 seconds. Figure 16(a) shows a general view of the center of the upstream face of the accelerator after the 150-hour run. Figure 16(b) shows a closeup of the

center hole of the accelerator before and after the 150-hour run. The five deep pits surrounding the hole are merely rarks to locate the hole.

During the endurance run approximately 230 grams of propellant were accelerated through the grid system. The weight loss of the accelerator was 2.3 grams or about 1 percent of the accelerated properlant mass. No change in plate thickness could be measured with a micrometer. The total time on the accelerator system used for the endurance run was over 200 hours at the conclusion of the run. The useful lifetime of the accelerator system is estimated to be over 1000 hours.

#### Thrust Target

A 30-centimeter-diameter, 0.5-millimeter-thick stainless-steel disk was mounted on a differential transformer deflection pickup and used as a thrust target during part of the investigation. Thrust measurements were made at comparatively low beam power levels. The maximum target mass was limited by the flexure plates of the pickup to less than 50 grams, thus limiting the size of the disk. Thrust values up to 2 millipounds were observed. Even at these low thrust values the stainless target, located 1 meter from the engine, was heated to incandescence. Previous runs with an aluminum target had resulted in the destruction of the disk.

Because of the weight limitations imposed by the pickup flexure plates, no attempt was made to suppress secondary electrons or trap any spittered material. The target was isolated electrically so that potential buildup might be measured. Figure 17(a) shows the effect of the neutralizer wire in the beam on the target potential for a range of specific impulse. The maximum potential buildup on the target was +12 volts when the neutralizer was on. When the neutralizer emission was shut off, the potential rose to as much as +1750 volts.

The ion-beam currents intercepted by the target were found by grounding the target through an armeter. The currents thus obtained are shown in figure 17(b). Because of the deflection of ion trajectories for the floating target potentials measured, the ion-beam current striking the target should be somewhat less than the measured values when the target is isolated electrically and the neutralizer is not used.

The thrust data obtained with the neutralizer on are shown in table III. For the plate accelerator system, the target currents shown in figure 17(b) were used to estimate the percentage of the beam which impinged on the thrust target.

The measured thrust varied from 65 to 96 percent of the estimated value based on beam interception. For the wire grids, the percent of

beam striking the target was estimated from the power distribution profiles of figure 12 to be on the order of 40 to 45 percent. Using the 45-percent rate, the measured thrusts were 71 to 83 percent of the estimated values. If the 40-percent figure is correct, 80 to 98 percent of the estimated thrust was registered by the target.

Since the floating target potential with the neutralizer on was only a few volts, ion trajectories should have been the same whether or not the target was isolated. The momentum effect of sputtered particles should introduce an error, perhaps of the order of 10 percent. The largest errors, however, are probably associated with the estimated percentages of beam interception, which were based on current measurements, both the currents as determined from beam surveys and that from grounding the target. These current measurement errors, which are due to secondary electrons, can easily explain the observed discrepancies between measured and estimated target thrust.

#### CONCLUSIONS

A nonuniform magnetic field, decreasing in strength in the downstream direction, improves ion-chamber performance. The optimum field strength is approximately 30 gauss at the screen for a 10-centimeterdiameter ion source.

Anode shape is not critical as far as ion-chamber losses are concerned, but shorter chambers (less than 10 cm) perform better than longer chambers. One beneficial effect of—a—long anode over a short anode for a given chamber length is ease of starting in that a lower potential difference is necessary to start the discharge.

The effect of filament position is significant but depends on ionbeam current.

The minimum ion-chamber discharge losses for the 10-centimeter-diameter ion source occurred at an ion-beam current of 0.125 ampere. The penalties associated with operation at higher or lower ion-beam currents were not large, however, at least for the range investigated from 0.060 to 0.25 ampere.

Accelerator impingement currents of the order of 1 percent of ion-beam current were obtained at impulses from 5000 to \$400 seconds at ion-beam currents up to 0.4 ampere. The life of currently available accelerator systems, estimated from the results of a 150-hour endurance run, should be at least 1000 hours.

Overall power efficiencies of up to 87 percent have been attained with the rocket reported herein.

The thrust measurements made with a thrust target were in substantial agreement with the calculated values from current and voltage measurements.

Lewis Research Center

National Aeronautics and Space Administration
Cleveland, Ohio, September 13, 1961

#### REFERENCES

- 1. Kaufman, Harold R.: An Ion Rocket with an Electron-Bombardment Ion Source. NASA TN D-585, 1961.
- 2. Kaufman, H. R., and Reader, P. D.: Experimental Performance of an Ion Rocket Employing an Electron Bombardment Ion Source. Preprint 1374-60, Am. Rocket Soc., Inc., 1960.
- 5. Keller, Thomas A.: NASA Electric Rocket Test Facilities. Paper presented at Symposium on Rocket Operations at Simulated High Altitudes and in Space, Arnold Center, Tullahoma (Tenn.), June 28-29, 1961.

#### TABLE I. - ION-CHAMBER DATA

(a) Effect of magnetic-field strength. Beam current (common ground), JB, 0.125 ampere; ion-chamber potential difference, ΔVI, 50 volts; ion-chamber potential, VI, 4900 volts; accelerator potential, VA, -1250 volts; propellant utilization efficiency, ηu, 80 percent; chamber length, 5 centimeters; anode length, 1 centimeter; plate accelerators; nonuniform magnetic field

Magnetic-field	Magnetic-	Current	Current	Energy
strength at	field	collected	collected by	dissipated
filament,	current,	by anode,	accelerator,	in discharge
gauss	J <sub>m</sub> ,	. J <sub>I</sub> ,	$J_{ m A}$ ,	per beam ion,
•	amp	amp	amp	ev/ion
18.5	4.5	3.20	0.00105	1230
20.5	5 <b>.0</b>	2.60	<b>.000</b> 82	990
24.5	6 <b>.0</b>	1.80	<b>.000</b> 83	670
28.7	7.0	1.50	<b>.000</b> 82	550
32.8	8.0	1.40	<b>.000</b> 86	510
36.9	9.0	1.25	<b>.000</b> 85	450
41.0	10.0	1.20	<b>.00</b> 087	430
44.1	11.0	1.18	. <b>ccc</b> 83	422
49.2	12.0	1.17	<b>.000</b> 85	418
53.3	13.0	1.15	.00090	410
57.4	14.0	1.15	<b>.000</b> 87	410
61.5	15.0	1.10	. <b>000</b> 88	390
65.6	16.0	1.15	.00090	410
69.7	17.0	1.10	<b>.00</b> 095	390
73.8	18.0	1.10	.00090	390
77.9	19.0	1.10	.00090	390
0.08	19.5	1.10	.00090	390
1		L	1	

TABLE 1. - Continued. JON-CHAMBER DATA

(b) Chamber length and magnetic field shape. Beam current (common ground), JB, 0.125 ampere; plate accelerators; propellant utilization efficiency,  $n_{\rm u}$ , 80 percent

Magnetis field shape	Ion-chamber potential, VI, V	Accelerator potential, VA, V	Yadnetis- field potential difference, ETy,	Magnetic- field surrent, JM, amp	Ion-chamber potential difference, AVI, V	Current collected by anode, JI, amp	Current collected by screen and distributor, Jgp, amp	Current collected by accelerator, JA, amp	Energy dissipated in dis- charge per beam ion, ev/ion
			Chanber	length, 5	cz; anode ler	gth, 1 sm			
Uniform	2500 4900	-1000	11	7.25	90 50 77 7 65 65 65 65 65 65 65 65 65 65 65 65 65	2.15 2.15 2.15 2.25 2.25 2.25 2.42 2.52 2.52 2.52 1.63 1.63 1.60 1.73 1.80 1.90 1.90	0.74 .63 .65 .61 .54 .46 .38 .29 .17 .10 .64 .57 .51 .42 .39 .39 .10	0.0013 .0013 .0012 .0012 .0012 .0012 .0011 .0015 .0014 .0014 .0014	1460 1362 1295 1297 1190 1120 1034 1010 958 999 1147 1058 976 944 832 819 770 737 670 657
Non- uniform	2500 ↓ ↓ 49∞0	-1coo	7.5	7.0	90 80 70 65 55 50 40 90 80 75 70 60 55 60 55 60 55	1.40 1.40 1.33 1.47 1.45 1.52 1.60 1.75 1.00 1.00 1.05 1.07 1.10 1.10 1.15 1.30 1.40	.15 .15 .12 .10	.0008 .00085 .00085 .00094 .00075 .00070 .00070	918 817 70a 645 583 583 583 580 675 672 632 593 586 516 473 439 410 469
·>• 1	2500	1000	<del></del>		omi anode le		0.33	0.0012	1970
Uniform	25CO	-1250	n	7.25	905005050505050505050505050505050505050	2.55 2.45 2.55 2.45 2.50 2.55 2.55 2.55 2.55 1.72 1.55 1.72 1.50 1.94 2.10 2.15 2.15 2.15 2.15 2.15 2.15 2.15 2.15	0.31 .72 .64 .60 .53 .42 .34 .22 .63 .50 .43 .43 .33 .30 .25 .17	.0014 .0014 .0014 .0013 .0013 .0012 .0013 .0012 .0012	1932 1651 1508 1450 1252 1193 1111 1055 1240 1105 1021 1005 893 893 893 799 782 804
Non- uniform	2500	-1250	7.0	5.0	95 975 705 605 550 453 900 605 550 453 900 550 453 900 550 453 900 550 453 900 550 453 900 900 900 900 900 900 900 900 900 90	1.24 1.29 1.29 1.35 1.37 1.43 1.51 1.65 1.96 1.02 1.02 1.15 1.22	0.37 .36 .35 .34 .33 .32 .30 .22 .25 .24 .23 .22 .20 .19	.0002	758 739 693 647 637 597 574 554 552 541 547 500 444 433 410 384 376 430

TABLE I. - Continued. ION-CHAMBER DATA

(b) Concluded. Chamber length and magnetic-field shape. Beam current (common ground),  $J_{\rm B}$ , 0.125 ampere; plate accelerators; propellant utilization efficiency,  $\eta_{\rm U}$ ; 80 percent

Magnetic- field shape	Ion-chamber potential, V <sub>I</sub> , v	Arcelerator potential,	Magnetic- field potential difference, L'y,	Magnetic- field surrent, JM, amp	Ion-chamter potential difference, LT; y	Gurrent sollested by anode, JI, amp	Current collected by sorrem and distributor, 450, amp	Gurrent sollested by accelerator, JA, amp	Znergy dissipated in dis- charge per beam ion, ev/ion
			Chamber	length, 17	om; anode le	ngth, 1 om			
Uniform	2500 4900	-1000	11	7.25	95 90 90 90 95 95 95 95 95 95 95 95	2.70 2.72 2.75 2.95 2.90 3.10 3.05 3.15 3.20 2.00 1.93	0.98 .98 .95 .97 .95 .69 .67 .67 .75	.0020	1958 1870 1795 1746 1555 1555 1842 1455 1342 1250 1350
					60 75 70 65 60 55 50 45.5	2.05 2.05 2.05 2.27 2.35 2.45 2.65 2.56	.74 .69 .57 .58 .63 .55 .52		1230 3
aon- uniform	25CG	-1250	7.0	6.0	80 57 65 65 65 65 65 65 65 65 65 65 65 65 65	1.95 2.00 2.15 2.19 2.22 2.30 2.50 1.50 1.50 1.50 1.70 1.75 1.95 2.13	0.635 662 662 660 555 552 745 745 745 745 745 745 745 745 745 745	.0013 .0013 .0014 .0017 .0016 .0015 .0015 .0015	11:55 11:25 957 957 955 955 955 955 955 955 955 95
	1		Chamber 1	length, 17	om; amode ler				
Untform	4900	-1250	11	7.25	85 75 75 765 60 55 50	1.50 1.35 1.92 2.05 2.15 2.30 2.35 2.50 2.90	0.37	0.0010	1139 1105 1073 1073 1052 1042 1042 860 860 880
Non- uniform	4900	-1250	7.0	6.0	85 80 75 70 65 60 55 50 45 40	1.47 1.50 1.54 1.55 1.68 1.75 1.90 1.90 1.95 2.30	0.24 .25 .26 .27 .29 .29 .27 .29	.0012	915 949 949 749 509 730 737 710 657 698

TABLE I. - Continued. ION-CHAMBER DATA

(c) Filament position. Ion-chamber potential,  $V_{\rm I}$ , 2000 volts; accelerator potential,  $V_{\rm A}$ , -1000 volts; chamber length, 15 centimeters; anode length, 7.5 centimeters; plate accelerators; nonuniform magnetic field; propellant utilization efficiency,  $n_{\rm U}$ , 80 percent

	T			r	r	<del></del>			
Pilament position	Magnetis- field potential difference, Ary,	Magnetic- field current, J <sub>I</sub> , amp	Ion- chamber potential difference, AV <sub>I</sub> , y	Current collected by anode, Ji, amp	Current collected by screen and distributor, JSD, amp	Current collected by accelerator, JA, amp	Pilarent heating potential difference, LTg.	Filament heating current, Jy, amp	Energy dissipated in dis- charge per beam ion, ev/ion
			Beam sur		n ground), 👼	G-C60 amp			
Upstream	a.C	7.0	97 90 85 80 75 70 65 60	C_62 _62 _63 _67 _59 _70 _75 _82 _1.22	-0.018 011 004 .005 .010 .029 .050 .053	g-cccs	Ī	Ī	907 840 809 813 775 730 759 761 100
Down- stream	9.0	7.0	97 90 95 80 75 72 70 65	C.52 .50 .51 .59 .59 .52 .67 .63	-0.035 013 007 025 025 006 .005 .004 .056	G.0002	5.C 5.C 5.C	7.2  7.2  7.5	907 810 773 707 662 673 712 673 760
			Beam o	meri (com	mon ground). J	3. C.125 amp		_	
Upstream	5 5 6 C	7.0	97 90 80 70 60 55 50 40 97 90 60 76 60 55 60 76 60 76 60 76 80 76 80 80 80 80 80 80 80 80 80 80 80 80 80	1.42 1.45 1.47 1.55 1.76 1.36 1.36 1.36 1.36 1.36 1.36 1.36 1.3	0.27 .29 .30 .29 .26 .25 .23 .19 .06 .17 .17 .15 .17 .17 .15 .17	0.0011 .0012 .0013 .0014 .0014 .0012		6.1 6.1 6.3 6.5 6.5 6.0 6.1 6.5 6.5 6.5 6.5 6.5 6.5 6.5	1005 956 823 754 684 658 630 621 638 1440 1320 1150 938 938 750 679
Down- stream	5. 5. 5. 5. 5. 5. 5. 5. 5. 5. 5. 5. 5. 5	5.5	97 90 90 760 555 45 90 70 559 48	હાલ ૧૦૦૧ કરાઇ ૧૦૦૧ કરાઇ ૧૦૦૧ હાલ ૧૦૦૧ માટે માટે ૧૦૦૦ કરાઇ ૧૦૦૦ નાંના નાંના નાંતા તેલા જો	0.221 1.19 1.15 1.10 1.10 1.10 1.10 1.10 1.10 1.10	.0014 .0014 .0011	ရာရှာရှာ အကျေး   ယူလူ   ကက္ကလူရောက္ ယူလိုက်လိုက်တို့ ( မိုလိုက်ယူတို့မို့မို့မို့မို့	0000000   N034577800	1155 1076 957 852 756 715 694 690 680 1523 1407 1282 1151 1063 991 909 875

TAIRE I. - Concluded, ION-CHAMBER DATA

(d) High beam current and accelerator comparison. Chamber length, 10 centimeters; nonuniform magnetic field; properlant utilization efficiency,  $\eta_{\rm L}$ , 80 percent

	_	<del></del>	<del></del>			_	Γ	
Energy dissipated in dis- charge per beam lon, ev/ion		785 750 720 689 636 636	99999 2222	30000m	) 1 a 97 a 97 a		557 7114 677 696 940	017 027 047 047 049
Filament heating current, JF.		6.5 7.0 7.1	72000 ~~ 2000	1000 E			10.5 10.3 10.2 11.0	10.4 10.5 10.7
Filment heating potential difference, AVF,		10.1 10.2 10.4 10.6 11.0	3800 <del>-</del>	36 <u> </u>			7.5 7.4 7.4 8.0	7,1 6,9 7,1 7,2
Current collected by nccelerator, JA, amp		0.0032 .0032 .0032 .0031 .0031	0030 0030 0030 0030	0000 0000 0000 0000 0000 0000	00037		0.0020	0:00° 9:00° 8:00° 8:00°
Current collected by acreen and distributor, JSD, cup		0.97 .92 .87 .72	99773	737.086.	27. 28. 38.		0.26 .48 .44 .45	0,23 20 12, 13,
Current collected by unode, Jr.	ո, 1 շա	2.20 2.20 2.20 2.30 3.30 5.30 5.30	44444 45005	ลูลิอิอิตอ ลูลิอิอิตอ ลูลิอิอิตอ	0000/	7,5 cm	30.55 30.55 30.55 50.55 50.55	2,30 2,15 2,40 5,55
Ion- chumber potential difference, AVI,	Anode length,	80 75 70 60 60 61	-+3 0 1 0	w.	80 80 80	Anode length,	50.0 58.5 59.0 58.5 58.5	0.00
Mugnetia- rield current, JM, amp		0.9	0:			Ą	6.0	6.3
Magnetic- field potential difference,		7.0	7,0				7.5	7,0
Accelerator potential, VA,		-1250	-1250		-		-1250 -1500 -1000 -1100	-1700 -1500
fon- chamber potential, y		<b>4</b> 800	- 47 5 800 5 800 5 800 5	600 600 600 600 600 600 600 600 600 600	2000 2000 2000 2000 2000		6500 6000 5600 5300 4000	6250 8000 5500 6000
Beam current (common ground), Jg,		0.250	- 520 - 520		-		0.252 .250 .250 .255 .255	0,250
Accel- erator type		Plate					Plate	Mire

TABLE II, - OVERALL ENGINE PERFORMANCE

[Nonuniform magnetic field.]

::::::::::::::::::::::::::::::::::::::	63,	**6	6.7	2.9	2.5	**	34.0	14.5	10.0	13,3	0.6	6.3	7.0	
	H							·						
Overall fower efficiency, h.	577.0	.363	116.	.637	.636	÷24	.831	775.	ter,	,734	.867	.869	£#9.	
Specific impulse,	0369	8400	0069	2000	2000	7400	7600	8000	00819	2900	7900	7750	7400	
Energy dissipated in dis- charge per bram lon,	çaş	570	531	55.4	574	722	SOR	782	181	121	410	Ort,	623	
Filament heating current, Jg,	10.0	10.2	11.3	10.8	10.7	11.0	11.0	11.0	90,05	22,0	10.4	10.5	10.7	
Filmment heating potential difference, $\Delta V_{Fi}$	d i	7.3	7.6	6.7	9.9	7.6	7.6	7.2	10.0	0.6	7.1	6.0	7.1	
Current collected by accelerator, JA,	0,0025	.0020	.0030	.0002	.0002	.0040	00400	.0042	0':00'	9000	.C.22	.0022	.0025	
Current collected by anode, J1,	3,35	3,10	3.20	1.51	1.43	61	08.1	00,4	8.	B, 40	2.30	2.15	2.40	
lon- chamber potential difference, AVI;	35	ŝ	<b>£</b> 5	Ş.	ý;	62	7.4	8	5	+1	og .			
Magnetto- field current, Jg,	6,5	6,1	6.0					-	8,6	5,6	6.3			
Magnetic- M field potential difference, AVM,	7.0		-	6.0	6.0	7.0		•	0,4	7,0				
Beam current (common ground), Jg,	0,250	,250	.250	.125	.125	.340	,405	400	, 250	613,	.250	.250	.250	
Accelerator potential, VA,	31.0	1400	1250	1000	1000	1250	1250	1200	9341	900	1750	1500	1500	
Ion- chamber potential, Y1,	907	2000	<b>4</b> 500	25,00	25.00	5500	2600	33	900	3500	6250	0009	9500	

#### TABLE III. - TERUST TARGET DATA

#### (a) Thrust measurements

Accelerator system	Specific impulse, sec	Beam current (common ground), JB, amp	Target current, Jt, amp	J_/J <sub>B</sub>	Theo- retical thrust, F <sub>C</sub> , mlb	Estimated target force, Jt/JB × Fc, mlb	Measured thrust, Fm, mlb	%easured thrust/ Estimated target force
Plate	5000	0.125	0.037	0.295	2.87	0.65	0.55	0.65
	5000	.125	.037	.295	2.87	.85	.62	<b>-</b> 73
L L	63 <b>00</b>	-127	.070	.550	3.63	2.00	1.93	-96
*	5500	.127	.050	.395	3.08	1.21	1.10	.91
Wire	€300	-126		.+0	3.63	1.45	1.43	.39
				-45	3.63	1.63	1.43	.ea
Wire	6300	.200		;0	5.82	2.33	1.87	cs.
_			1	-45	5.82	2.62	1.87	.71

(b) Thrust target voltage and current. Beam current (common ground), JB, 0.125 ampere; accelerator potential, VA, -1250 volts; chamber length, 10 centimeters; anode length, 7.5 centimeters; plate accelerators; nomuniform magnetic field

Heated filament neutral- izer	Target poten- tial, YI, v	Current collected by target, Jr, amp	Ion- chamber poten- tial, YI, Y	Magnetic- field poten- tial differ- ence, \(\Delta V_M\), \(\frac{V}{V}\)	Magnetic- field current, Jw.	Ion- chamber poten- tial differ- ence, ΔVI, v	Current collected by aude, JI, amp	Current collected by screen and dis- tributar, JSD, amp	Current collected by accel- erator, JA, amp
orr .	770 1010 1280 1550 1750	620.0 620. 640. 160. 270.	2000 2500 3000 3500 4000	7.0	6.3 6.4 6.4 6.35	60 65 48 46 44	1.53 1.45 1.38 1.35 1.52	0.11 .11 .09 .08	0.0013 .0012 .0011 .0010 .0011
Ora.	10 11 11 12 12	\$20.0 \$20. \$20. \$30. \$70.	2500 2500 3000 3500 4000	7.0	6.3 6.0 6.4 6.4 6.35	65 48 46 44	1.53 1.45 1.38 1.35 1.32	0.11 .11 .09 .08 .07	0.0013 .0013 .0011 .0010

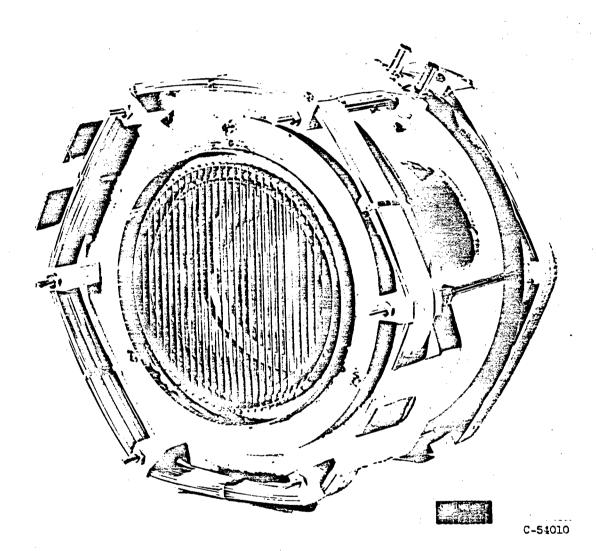


Figure 1. - Electrin-bimbardment ion engine.

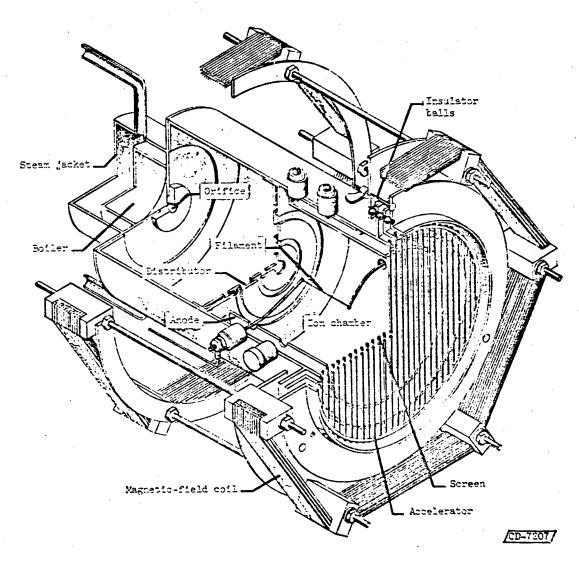


Figure C. - Cutaway sketch of engine.

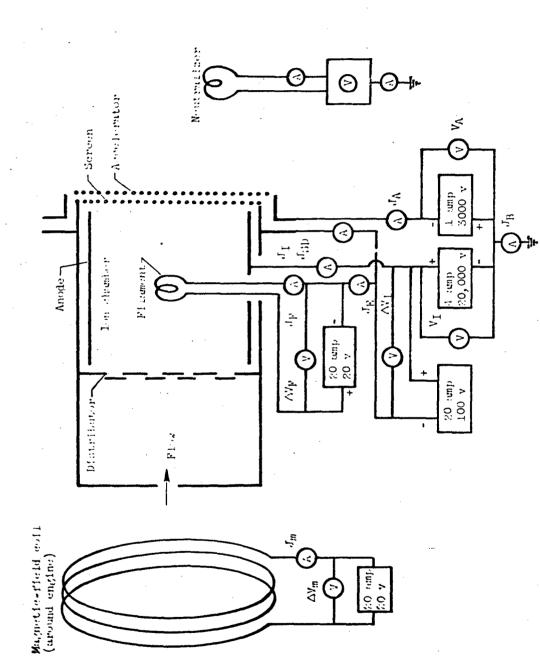


Figure 3. - Wiring diagram of ion engine.

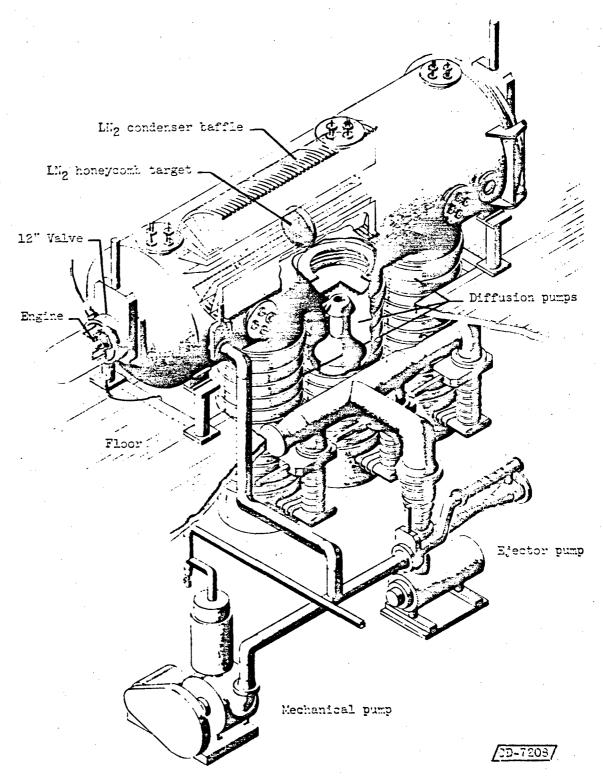
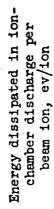


Figure 4. - Sketch of complete engine and vacuum-tank installation.



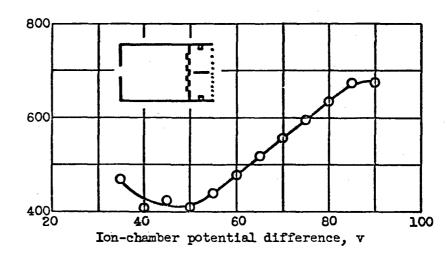


Figure 5. - General ion-chamber performance characteristics. 0.125-Ampere beam current at a specific impulse of 7000 seconds; nonuniform magnetic field with strength of 32 gauss at center of filament; propellant utilization efficiency, 0.75.

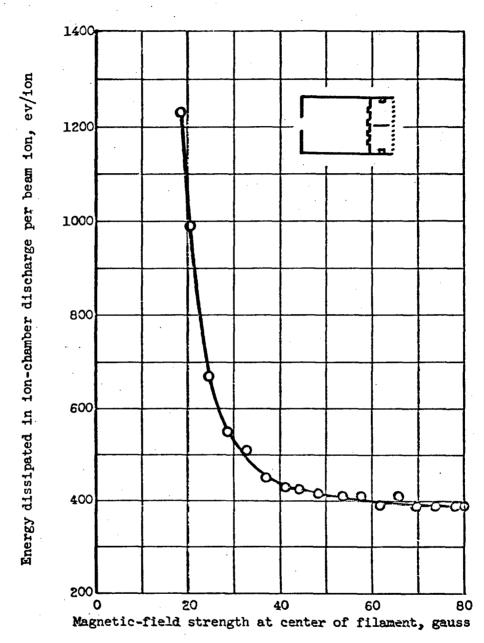


Figure 6. - Effect of magnetic-field strength on ion-chamber performance. 0.125-Ampere beam current at a specific impulse of 7000 seconds; ion-chamber potential difference, 50 volts; propellant utilization efficiency, 0.8.

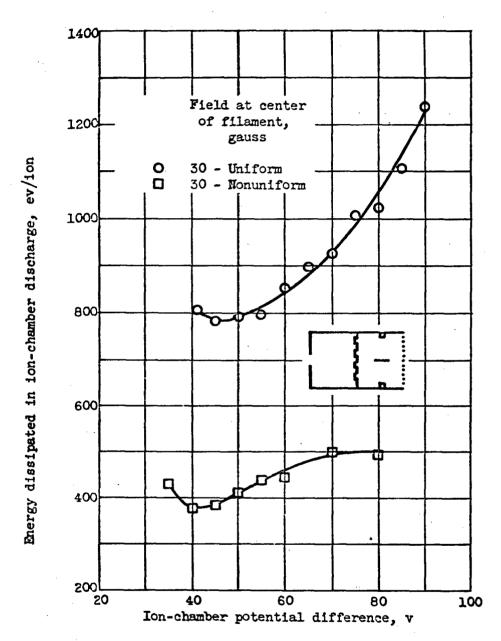
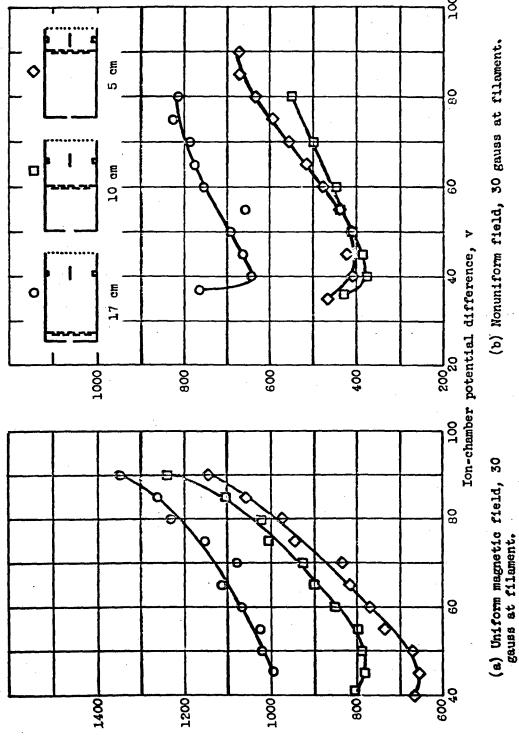


Figure 7. - Effect of magnetic-field shape on ion-chamber performance at a beam current of 0.125 ampere. Specific impulse, 7000 seconds; 1-centimeter enode was used with a 10-centimeter chamber length.

E-1433

0.125-Ampere beam current

Figure 8. - Effect of chamber length on ion-chamber performance, at specific impulse of 7000 seconds.



Energy dissipated in ion-chamber discharge per besa ion, ev/ion

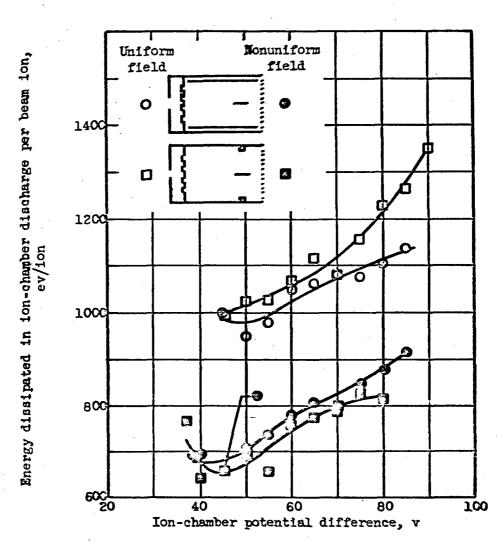
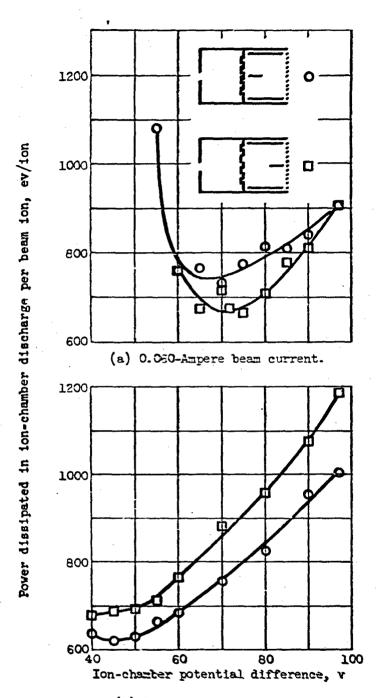


Figure 9. - Effect of anode length on ion-chamber performance with 30-gauss field strength at the filament. 0.125-Ampere beam current at 7000-second impulse; ion-chamber length, 17 centimeters.



(b) 0.125-Ampere beam current.

Figure 10. - Effect of filament position on ion-chamber efficiency. Nonuniform magnetic field with strength of 35 gauss at center of chamber; specific impulse, 4500 seconds; a 7.5-centimeterlong anode was used in a 10-centimeterlong ion chamber.

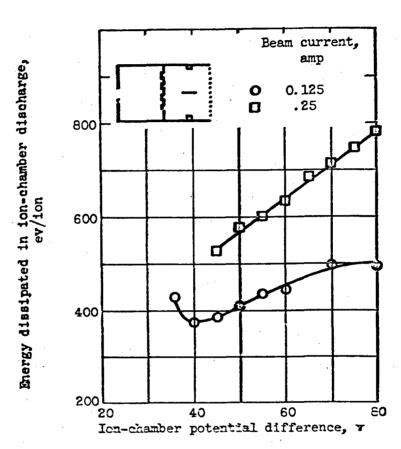
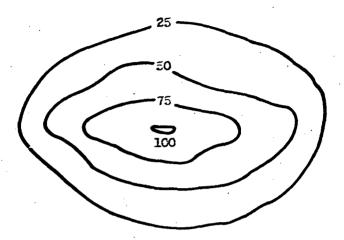
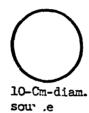


Figure 11. - Effect of beam current on ion-chamber performance at a specific impulse of 7000 seconds. Nonuniform magnetic-field strength, 30 gauss at center of chamber; propellant utilization efficiency, 80 percent; 1-centimeter-long anode used in 10-centimeter-long ion chamber.

Percent of maximum



(a) Plate grid, 0.125-ampere beam at specific impulse of 5000 seconds.



Percent of maximum

25
50
75
75
100
100

(b) Wire grid; 0.125-ampere beam at specific impulse of 6500 seconds.

Figure 12. - Comparison of beam power distribution for plate and wire accelerator systems. 1 Meter downstream of engine.

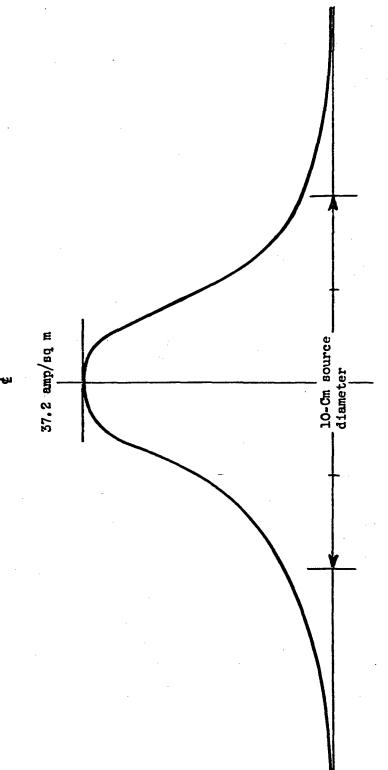


Figure 13. - Current distribution across downstream face of accelerator. 1/8-Ampere beam current at specific impulse of 6000 seconds.

E-1455

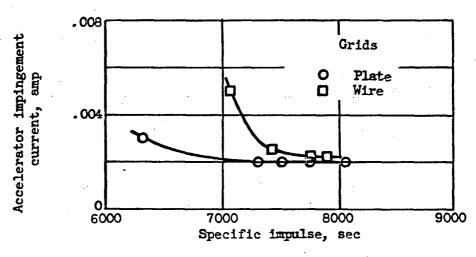


Figure 14. - Effect of specific impulse on accelerator impingement current at 0.25-ampere beam current. Propellant utilization efficiency, 80 percent.

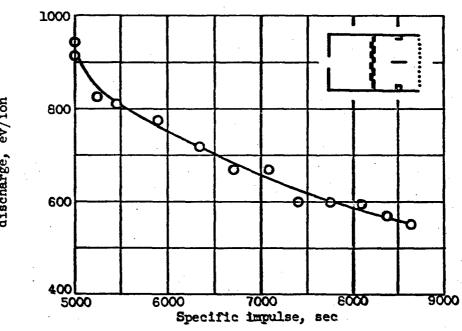
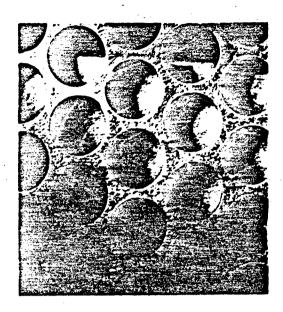
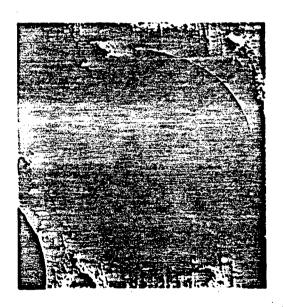


Figure 15. - Effect of specific impulse on ionchamber efficiency with 0.125-ampere beam at propellant utilization efficiency of 80 percent. Nonuniform magnetic field; 1-centimeter anode in 10-centimeter-long ion chamber.

Energy dissipated in ion-chamber discharge, ev/ion



(a) General view of upstream face of accelerator grid after run.



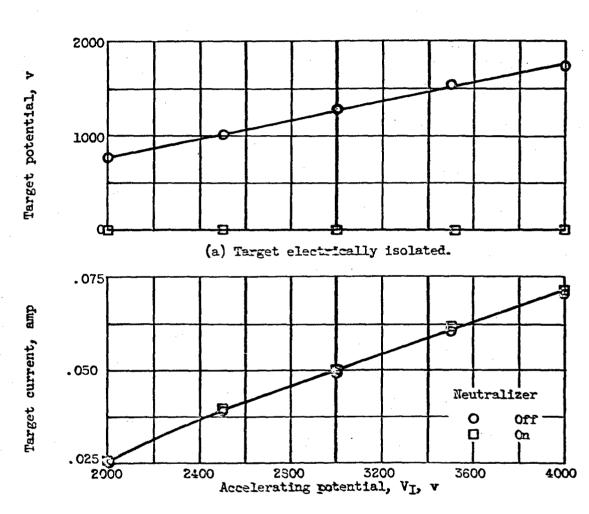


Before

After

(b) Closeup of center hole.

Figure 16. - Impingement damage to molybdenum accelerator during 150-hour run with 0.2-ampere beam at specific impulse of 5000 seconds.



(b) Target grounded through ammeter.

Figure 17. - Thrust target current and voltage as a function of net accelerating potential with and without neutralizer.

NAMA TW D-1163  National Astronautics and Space Administration, INVESTIGATION OF A 10-CENTUMETER-DIAMETER IN COLUMN TO THE PARTIES.	I. Hunder, Paul D. II. NASA TN D-1163	NAMA TN 19-1163 National Aprinautics and Space Administration, ETICATION OF A 10-CENTIMETER-DIAMETER ET ECTED ON FROM BOTHER FOR	I. Houther, Paul D. II. NASA TH D-1163 (Initial NASA distribution)
FLECTRUM-BOMBARDHENT FOR MOCKET. Prud D. Reader. Ju-rary 1962. 37p. OTS price, \$1.00. (NASA TECHNICAL NOTE D-1163)	20. Fluid mechanics; 41. Propulsion systems, electric.)	Fuel D. Reader, January 1962. 37p. OTS price, \$1.00. (NASA TECHNICAL NOTE D-1163)	20, Fluid mechanics; 41, Propulsion systems, electric.)
This report deals with an improved 10-cm-diam. electron-hombardment ion rocket capable of operation in performance regimes above 10 milb of thrust. The source has been operated above 10 milb of thrust cortinuously for 10 hr at a specific impulse of 6500 sec. The source has produced 0.5-amp beam currents at as low an impulse as 5000 sec, yielding at theoretical thrust of 13 milb. Accelerator impingement currents have been on the order of 1 percent of	-	This report deals with an improved 10-cm-diam. electron-bombardment ion rocket capable of operation in performance regimes above 10 milb of thrust. The wource has been operated above 10 milb of thrust continuously for 10 hr at a specific impulse of 650 sec. The source has produced 0.5-amp beam currents at as low an impulse as 5000 sec, yielding a theoretical thrust of 13 milb. Accelerator impilied ment currents have been on the order of 1 percent of	
the beam current. Mercury was used as a propellant during this investigation.		the beam current. Mercury was used as a propellant during this investigation.	
Copies obtainable from MASA, Washington	NASA	Copies obtainable from NASA, Washington	MASA
NASA TN D-1163 National Aeronautics and Space Administration. INVESTIGATION OF A 10-CENTIMETER-DIAMETER ELECTRON-BOMBARDMENT ION ROCKET. Paul D. Header. January 1982. 37p. OTS price, \$1.00. (NASA TECHNICAL NOTE D-1163)	I. Reader, Paul D. II. NASA TN D-1163 (Initial NASA distribution: 20, Fluid mechanics; 41, Propulsion systems,	NASA TN D-1163 National Aeronautics and Space Administration. INVESTIGATION OF A 10-CENTIMETER-DIAMETER ELECTRON-BOMBARDMENT ION ROCKET. Paul D. Reador. January 1962. 37p. OTS price, \$1.00. (NASA TECHNICAL NOTE D-1163)	I. Reader, Paul D. II. NASA TN D-1163 (Initial NASA distribution: 20, Fluid mechanics; 41, Propulsion systems,
This report deals with an improved 10-cm-diam, electron-bombardment ion rocket capable of operation in performance regimes above 10 mile of thrust. The source has been operated above 10 mile of thrust continuously for 10 hr at a specific impulse of 6500 sec. The source has produced 0.5-amp beam currents at as low an impulse as 5000 sec, yielding a thorotolical thrust of 13 mile. Accelerator implies a timent currents when how how on the order of 1 percent of the humin current of the humin current of the humin current of during this investigation.	(°21,15°)	This report duals with an improved 10-rm-diam, electron-bombardment fon rocket capable of operation in performance regimes above 10 mile of thrust. The source has been operated above 10 mile of thrust continuously for 10 hr at a specific impulse of 6500 sec. The source has produced 0.5-amp beam currents at as low an impulse as 5900 sec, yielding a theoretical thrust of 13 mile. Accelerator impingening the bount currents have been on the order of 1 percent of the bount currents have been on the order of 1 percent of the bount currents. Moreury was used as a propulant during this investigation.	
Copies citainable from MASA, Washington	NASA	Copies obtainable from NASA, Washington	MASA